

# BADECO S.A.

## Rivetting, setting mallet, graver/handpiece 218 Combi and 218 Combi SP

**Important : To be used exclusively with the original BADECO M3 ASF command box and micromotor.**

To work, hold the mallet like a pencil (like writing).

### Insertion and Removal of Tool Point.

Use exclusively BADECO original points.

Point thread and interior of the tool holder to be cleaned thoroughly. Screw tool point into the tool holder. Tighten tool by inserting tightening key in the hole in the tool point and lock. To remove tool point, insert tightening key into the slots cut for the purpose on the taper and reverse previous procedure. Do not tighten the screw too much as this may damage the thread.

**Do not forget** to remove the point to modify or sharpen it as mallet or motor may be damaged.

### Adjustment of striking force.

Position the reversing switch on electronic box :  
to the left for a **finer stroke**, and to the right for a **stronger stroke**  
For even finer adjustment use adjusting ring on mallet.

### Adjustment of frequency of strokes.

On potentiometer of electronic box.

**Important :** Never keep running when not in use ! Low speed will considerably lengthen the service life of the punch.

### Maintenance and lubrication.

A regular lubrication will considerably lengthen the service life of the punch of this precision tool.  
Before every lubrication, plunge the head vertical into Petroleum or Benzine (caution toxic and inflammable !) **only until the provided hole** during 2 - 3 min. Drain and dry it well. Do not use a remover product !  
Lubricate with a thin first quality oil only.

### Repair.

Not dismantle !  
Repair to be made at BADECO in Geneva works only to guarantee utmost performance and power.

### Warranty.

Repairs caused by faulty material or workmanship will be rectified at no charge by BADECO in Geneva within two years of invoice date. During the warranty period, all pieces dismantled by the user will be repaired at user's expense. The guarantee excludes standard wear and tear and inappropriate use or damage caused by the buyer or a third person and defects owing to external circumstances.

We do not assume any responsibility.  
Legal domicile is Geneva.  
Swiss law.  
Modifications reserved.

